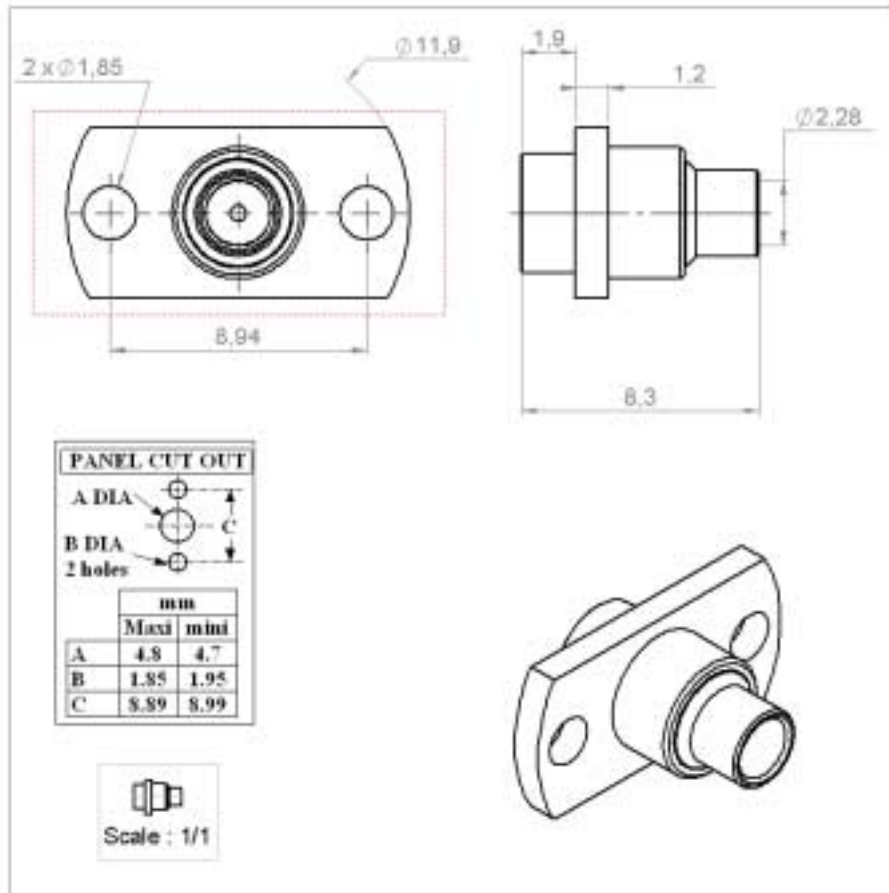


TWO HOLE FLANGE MALE JACK
FULL DETENT SOLDER TYPE CABLE .085

R222.252.032

Series : SMP



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATINGS (µm)
BODY	STAINLESS STEEL + BRASS	PASSIVATED + GOLD1.3 OVER NICKEL2
CENTER CONTACT	BERYLLIUM COPPER	GOLD 1.27 OVER NICKEL 1.27
OUTER CONTACT	-	-
INSULATOR	PTFE	-
GASKET	-	-
OTHERS PARTS	MALE CENTER CONTACT	MALE CENTER CONTACT
-	-	-
-	-	-

Issue : 0640 B

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PACKAGING

Standard	Unit	Other
100	'W' option	Contact us

SPECIFICATION

ELECTRICAL CHARACTERISTICS

Impedance	50	Ω
Frequency	0-40	GHz
VSWR	1.50 + 0,0000	x F(GHz) Maxi
Insertion loss	.12	\sqrt{F} (GHz) dB Maxi
RF leakage	- (- F(GHz)) dB Maxi
Voltage rating	335	Veff Maxi
Dielectric withstanding voltage	500	Veff mini
Insulation resistance	5000	M Ω mini

CABLE ASSEMBLY

Stripping	a	b	c	d	e	f
mm	1,30	0,00	0,00	0,00	0,00	0,00

Assembly instruction :

Recommended cable(s)
 RG 405
 KS 1

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off **200** N mini
- torque **NA** N.cm

MECHANICAL CHARACTERISTICS

Center contact retention		
Axial force – Mating end	NA	N mini
Axial force – Opposite end	NA	N mini
Torque	NA	N.cm mini

TOOLING

Part Number	Description	Hexagon
.	.	.
R282.051.000	STRIPPING TOOL	
R282.062.010	POINTER GAUGE	
R282.740.030	SOLDERING MOUNTING	
R282.743.100	POSITIONER FOR SOLDERING SMP	
R282.744.254	POSITIONER FOR SOLDERING SMP	
R282.862.120	SOLDER GAUGE THCK 1.83	

Recommended torque		
Mating	NA	N.cm
Panel nut	NA	N.cm
Clamp nut	NA	N.cm
A/F clamp nut	0,0000	mm

Mating life	100	Cycles mini
Weight	0,9480	g

ENVIRONMENTAL

Operating temperature	-65/165	$^{\circ}$ C
Hermetic seal	NA	Atm.cm3/s
Panel leakage	NA	

OTHERS CHARACTERISTICS

RF leakage -80dB DC-3 GHz
 -65dB 3-26.5 GHz
 Compliant with MIL-STD-348

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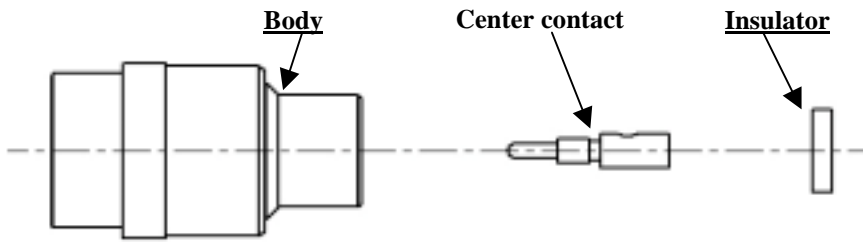


TWO HOLE FLANGE MALE JACK
FULL DETENT SOLDER TYPE CABLE .085

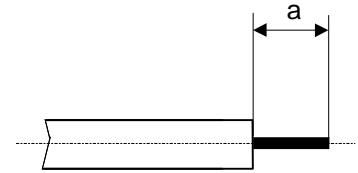
R222.252.032

Series : SMP

COMPONENTS



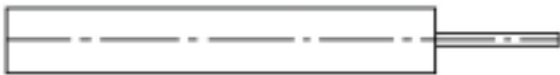
STRIPPING CABLES



We recommend a thermal preconditioning cable

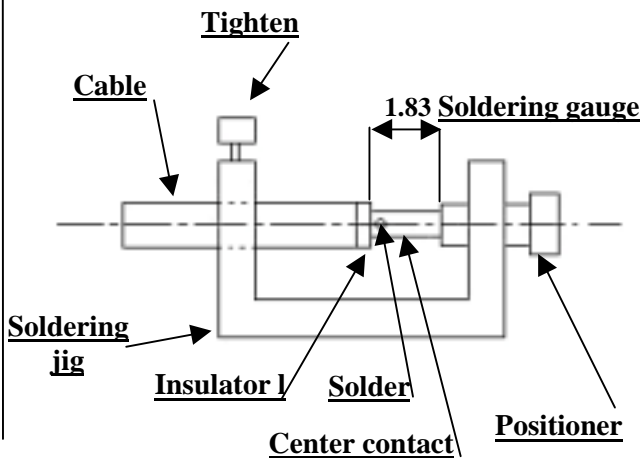
1

Strip the dielectric of the cable .
 Clean the cable .
 Soldering 180°C
 Temperature stoking do not exceeded 250°C



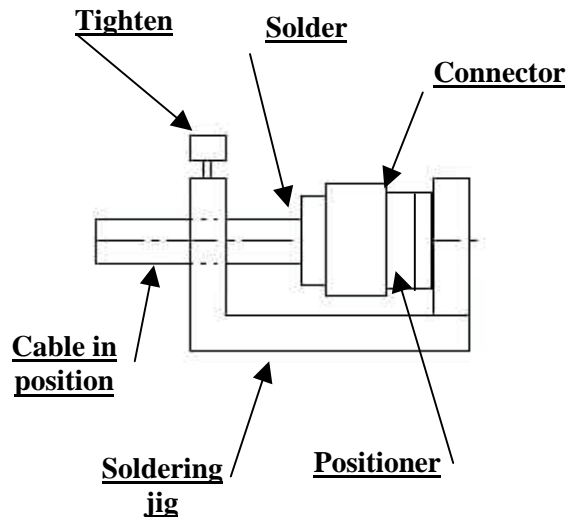
2

Screw the positoner onto the soldering jig.
 Slide the center contact onto the cable inner conductor
 against insulator.
 Fit the cable assembly onto the soldering jig.
 Insert the soldering gauge
 Tighten.
 Take off the soldering gauge.
 and solder the contact.



3

After cooling remove cable assembly from the jig.
 Insert cable+centre contact in the connector.
 Slide the positioner in the connector interface.
 Slide cable into the connector body until it bottoms
 against.
 Slide positoner into the assembly.
 Tighten.
 Solder the body onto the cable.
 After cooling remove cable assembly from the jig.



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